

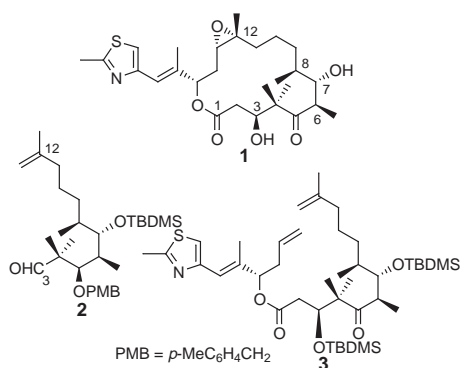
# Total synthesis of (–)-epothilone B

Scott A. May and Paul A. Grieco\*†

Department of Chemistry and Biochemistry, Montana State University, Bozeman, Montana 59717, USA

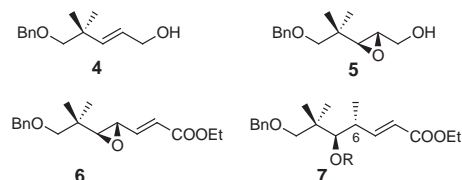
The sixteen-membered ring macrolide (–)-epothilone **B** **1** has been synthesized by a route which features stereospecific methylation of an (*E*)- $\gamma,\delta$ -epoxy acrylate, the use of a double asymmetric reaction employing (*R,R*)-diisopropyltartrate and (*E*)-crotylboronate, and ring closure by means of an olefin metathesis reaction.

(–)-Epothilone **B** **1**, isolated by Höfle and co-workers<sup>1</sup> from the myxobacteria *Sorangium cellulosum* strain 90, has been the object of intense synthetic activity.<sup>2,3</sup> The excitement surrounding the epothilones stems, in part, from research conducted at the Merck Research Laboratories by Bollag<sup>4</sup> and co-workers who demonstrated that the epothilones function *via* a paclitaxel-like mode of action by binding to and stabilizing cell microtubule assemblies. Particularly significant has been the finding<sup>4</sup> that (–)-epothilone **B** appears to be effective against a number of drug-resistant tumor cell lines. We detail below an intramolecular olefin metathesis strategy for the construction of (–)-epothilone **B** which features preparation of the C(3)–C(12) fragment **2** and its elaboration into **3**, and subsequent conversion of **3** into **1**.

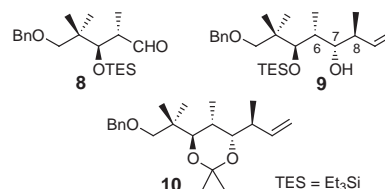


Synthesis of the chiral C(3)–C(12) fragment **2** commenced with the optically active epoxide **5**, [ $\alpha$ ]<sub>D</sub><sup>25</sup> –10.1 (*c* 2.5, CHCl<sub>3</sub>), which was prepared from allylic alcohol **4**<sup>5</sup> *via* a Sharpless epoxidation<sup>6</sup> [diethyl *L*-tartrate (0.26 equiv.), Ti(O-*Pr*)<sub>4</sub> (0.2 equiv.), Bu<sup>t</sup>OOH (3.0 equiv.), CH<sub>2</sub>Cl<sub>2</sub>, 4 Å mol sieves, –40 °C (8 h) → –10 °C (8 h)]. With the ready availability of **5**, efforts were focused on introduction of the C(6) methyl group. Toward this end, **5** was transformed, in 87% overall yield, into the (*E*)- $\gamma,\delta$ -epoxy acrylate **6** *via* a Swern oxidation [DMSO, (COCl)<sub>2</sub>, CH<sub>2</sub>Cl<sub>2</sub>, –78 °C, 1 h, then Et<sub>3</sub>N, 0 °C, 1 h] and an (*E*)-selective Horner–Wadsworth–Emmons reaction [NaH, THF, (EtO)<sub>2</sub>POCH<sub>2</sub>CO<sub>2</sub>Et, 0 °C, 1 h, then RCHO, THF, 0 °C, 30 min]. Treatment of a 0.07 M solution of **6** in 1,2-dichloroethane in the presence of 6.0 equiv. of water cooled to –30 °C with 10.0 equiv. of Me<sub>3</sub>Al (2.0 M in hexane) gave rise to **7** (*R* = H), [ $\alpha$ ]<sub>D</sub><sup>25</sup> +11.7 (*c* 2.5, CHCl<sub>3</sub>), as the sole product in 87% yield.<sup>7</sup> The methylation of **6** is stereospecific, proceeding with net inversion of configuration about C(6). Note that, in the absence of water, the transformation of **6** into **7** (*R* = H) does not proceed to any appreciable extent.

Elaboration of the remaining two stereocenters at C(7) and C(8) necessitated conversion of substrate **7** into aldehyde **8** which was realized (95% overall yield) *via* a three step protocol

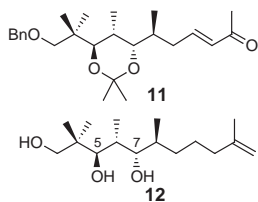


[TESOTf, 2,6-lutidine, CH<sub>2</sub>Cl<sub>2</sub>, 45 min, then OsO<sub>4</sub> (catalytic), NMO, acetone–water–Bu<sup>t</sup>OH (2:5:1), 7 h, followed by NaHSO<sub>3</sub>, 14 h, then Pb(OAc)<sub>4</sub>, C<sub>6</sub>H<sub>6</sub>, 15 min]. Exposure of **8** to (*R,R*)-diisopropyltartrate and (*E*)-crotylboronate<sup>8</sup> in toluene [–78 °C (3 h) → room temp. (12 h)] in the presence of 4 Å molecular sieves gave rise to **9**, [ $\alpha$ ]<sub>D</sub><sup>25</sup> –8.6 (*c* 2.1, CHCl<sub>3</sub>), as the sole product in 93% yield, thus establishing the required *syn,anti* arrangement about C(6)–C(7) and C(7)–C(8). Prior to functionalization of the  $\Delta$ <sup>9,10</sup> terminal olefin, the triethylsilyl ether was cleaved (TBAF, THF, 30 min) and the resulting 1,3-*anti* diol was converted, upon exposure (15 min) to 2,2-dimethoxypropane and catalytic TsOH, into the 1,3-*anti* acetonide **10**, [ $\alpha$ ]<sub>D</sub><sup>25</sup> +11.6 (*c* 1.7, CHCl<sub>3</sub>), in 93% overall yield. The stereochemical assignment for the *anti* acetonide follows from the <sup>13</sup>C NMR spectrum of **10**. The observed chemical shifts for the acetonide carbons ( $\delta$  23.4, 25.7 and 100.1) in **10** are in excellent agreement with previous data from independent studies on 1,3-*anti* acetonides by Rychnovsky<sup>9</sup> and Evans.<sup>10</sup>

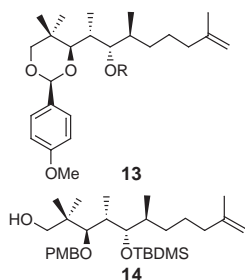


Completion of the synthesis of the C(3)–C(12) fragment **2** was realized as follows. Hydroboration [catecholborane, (PPh<sub>3</sub>)<sub>3</sub>RhCl (catalytic), THF, 45 min; NaOH, H<sub>2</sub>O<sub>2</sub>]<sup>11</sup> of **10** followed by oxidation (Swern conditions) and subsequent Horner–Wadsworth–Emmons condensation (THF, 4 h) of the resulting aldehyde with the sodium anion derived from diethyl (2-oxopropyl)phosphonate gave rise, in 55% overall yield, to **11**, [ $\alpha$ ]<sub>D</sub><sup>25</sup> +26.0 (*c* 1.05, CHCl<sub>3</sub>). Enone **11** was transformed (77% overall) into triol **12** *via* a three step sequence [H<sub>2</sub>, 10% Pd/C, EtOH–EtOAc (1:1), 5 h, then Ph<sub>3</sub>P=CH<sub>2</sub>, THF, 3 h, then 1.0 M HCl–THF (1:1), 50 °C, 3 h] which set the stage for selective protection of the C(5) and C(7) hydroxy groups, which proved critical for completion of the total synthesis of epothilone **B** since the 1,3-diol acetonide present in **11** was not compatible with the olefin metathesis reaction in the late stages of the synthesis.

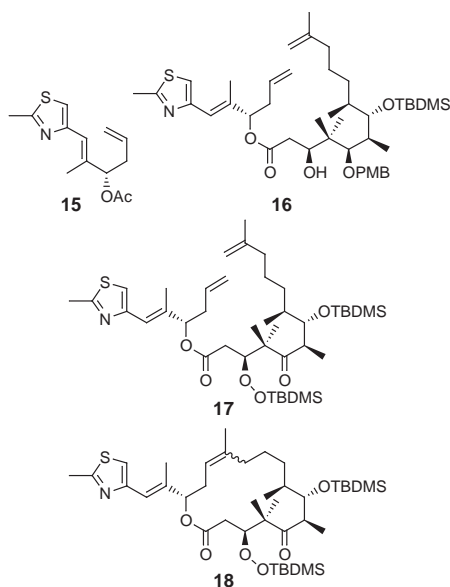
Exposure (30 min) of **12** to *p*-anisaldehyde dimethylacetal in benzene containing catalytic TsOH gave rise (90%) to **13** (*R* = H) which, upon silylation [TBDMSOTf, 2,6-lutidine, CH<sub>2</sub>Cl<sub>2</sub>, –78 °C, 4 h], provided (94%) **13** (*R* = TBDMS), [ $\alpha$ ]<sub>D</sub><sup>25</sup> +19.7 (*c* 3.9, CHCl<sub>3</sub>). Protection of the C(5) hydroxy group as its 4-methoxybenzyl (PMB) ether was realized *via* regioselective



reductive ring cleavage<sup>12</sup> of the 1,3-dioxane ring of the 4-methoxybenzylidene acetal **13** (R = TBDMS). Thus, a 0.04 M solution of **13** (R = TBDMS) in CH<sub>2</sub>Cl<sub>2</sub>, cooled to -78 °C, was treated with 10.0 equiv. of a 1.0 M solution of DIBAL-H in CH<sub>2</sub>Cl<sub>2</sub>. After warming to -15 °C (1.5 h), a 75% yield of primary alcohol **14** was isolated. Oxidation (Swern conditions) of **14** provided the intact C(3)-C(12) fragment **2**, [ $\alpha$ ]<sub>D</sub><sup>25</sup> -7.6 (c 4.6, CHCl<sub>3</sub>), in 98% yield.



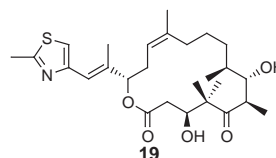
In order to complete the total synthesis of **1**, the ester enolate derived (LDA, THF, -78 °C) from the known acetate **15**<sup>2</sup> was condensed with **2** giving rise (83%) to a readily separable mixture (1.7 : 1) of diastereomers favoring **16**, [ $\alpha$ ]<sub>D</sub><sup>25</sup> -28.6 (c 1.4, CHCl<sub>3</sub>), possessing the correct configuration at C(3). Protection [TBDMSOTf, 2,6-lutidine, CH<sub>2</sub>Cl<sub>2</sub>, -50 °C, 4 h] of the C(3) hydroxy group, followed by cleavage [DDQ, CH<sub>2</sub>Cl<sub>2</sub>-H<sub>2</sub>O (18 : 1), 0 °C, 3 h] of the C(5) 4-methoxybenzyl ether and subsequent Dess-Martin oxidation gave rise to **17**, [ $\alpha$ ]<sub>D</sub><sup>25</sup> -44.0 (c 2.4, CHCl<sub>3</sub>), in 65% overall yield.



Ring closure to complete the formation of the sixteen-membered ring of **1** was realized by an intramolecular olefin metathesis reaction.<sup>13,14</sup> Exposure (4 h) of a 0.001 M solution of

**17** in benzene (heated to 55 °C) to 20 mol% of the molybdenum-based catalyst [Mo(CHMe<sub>2</sub>Ph){N(2,6-Pr<sub>2</sub>C<sub>6</sub>H<sub>3</sub>)}{OCMe(CF<sub>3</sub>)<sub>2</sub>}]<sub>2</sub> of Schrock<sup>13</sup> afforded in 55% yield a 1 : 1 mixture of *Z* and *E* isomers (cf. **18**) which could be separated by preparative TLC. Upon treatment of the enantiomerically pure *Z*-isomer with HF-pyridine (THF, 3 h), a 60% yield of pre-epothilone B **19** was obtained. Epoxidation (dimethyldioxirane,<sup>15</sup> CH<sub>2</sub>Cl<sub>2</sub>, -50 °C, 4 h) of **19** provided crystalline **1**, mp 93–94 °C (lit.,<sup>2</sup> 93.6–94.7 °C), [ $\alpha$ ]<sub>D</sub><sup>25</sup> -32.2 (c 0.09, CHCl<sub>3</sub>) [lit.,<sup>2</sup> -31.0 (c 0.045, CHCl<sub>3</sub>)] in 86% yield. The <sup>1</sup>H NMR spectrum of synthetic **1** was identical in all respects with a spectrum of natural (-)-epothilone B.

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## Notes and References

† E-mail: grieco@chemistry.montana.edu

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